Congratulations and thank you for purchasing a VaporGenie Pipe, the world's first vaporizing pipe! With proper use, your VaporGenie will provide you with years of satisfying vaporization. All VaporGenie Pipes are covered by our Lifetime Warranty

How the VaporGenie Pipe Works

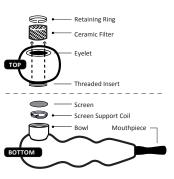
The VaporGenie pipe has a ceramic filter in the sphere above the bowl. The ceramic filter is designed to thoroughly mix heat from flame with cold, ambient air. producing an air stream with a temperature of about 275-350°F. This air stream is hot enough to vaporize plant essences, but not hot enough to burn.

VaporGenie Pipe Materials

- The Classic VaporGenie Pipe is made of North American Maple or Oak.
- Handcarved VG Pipe is made of Maple, Walnut, or Teak wood, with Beeswax finish.
- Aluminum VG Pipe is made of anodized aluminum with stainless steel bowl insert. Colored VG Pipes are painted with lead-free water-based acrylic paint.
- Ceramic Filter is made of high-purity silicon carbide (silicon + carbon), one of the most inert and heat-resistant ceramics known. It does not contain metals and so will not contaminate your vapor. The ceramic filter does not burn or deteriorate, and will never need replacement.
- Metal parts are either stainless steel (bowl, screen, threaded insert) or chrome plated for inertness.

Maintenance

- •It is necessary to occasionally clean the bowl and bottom. DO NOT use liquid cleaners on wood parts! Use pipecleaners or the VG stainless steel brushes we sell. Liquid cleaners (soapy water, alcohol) can be used on the aluminum pipe bottom.
- Replace screen occasionally.
- Never touch lighter flame to the ceramic (flame will clog ceramic with soot). Ceramic filter is removable. With proper use, cleaning the filter is never necessary. See our website for how to deal with a clogged ceramic filter.
- If the ceramic filter becomes loose and starts to wiggle, its not a problem, Just press down gently on the retaining ring to re-secure it



VAPORGENIE® PIPE USER GUIDE

How to Use the VaporGenie Pipe

The VaporGenie pipe uses heat from the flame of your butane lighter. We recommend using an ordinary candle flame lighter. Torch style lighters produce more heat, and can cause burning. They can be useful in windy conditions, however; be careful to not hit the wood. Because flint sparks contain toxic rare earth metals, we strongly recommend using lighters with click / electronic ignition rather than lighters with flint wheels. (See our website for details on lighters). Use a flame about 1-inch (25mm) tall.

- 1) Unscrew the spherical top from the bowl.
- 2) Lightly pack the bowl with shredded smoking blend. Shredded smoking blends have a high surface area that aids the vaporization process. DO NOT over-fill or pack tightly. Vaporization works best when the heated air can reach all surfaces of the smoking blend.
- 3) Screw top back onto pipe. Do not screw tightly, a perfect air seal is not necessary.
 4) Inhale slowly and constantly through the mouthpiece while supplying flame to the filter sphere. One draw should be about 6-8 seconds long. It is important to inhale constantly. Hold the lighter so that 1/4 1/2 of the flame is drawn down inside the too. DO NOT touch the flame to the ceramic filter.

Flavor and mouth sensations indicate the temperature within the pipe. Pay close attention to these sensations, and regulate the temperature by adjusting the flame size or inhalation speed.

- If you don't feel like you are inhaling anything, then the temperature is too low.
 Temperature can be increased by: 1) inhaling more slowly or 2) applying a bigger flame.
 Inhaling SLOWER creates HOTTER temperatures.
- If you taste a burned flavor, then the temperature is too high, or your smoking blend is finished.
 Temperature can be decreased by: 1) inhaling faster or 2) applying a smaller flame. Inhaling FASTER creates COOLER temperatures.
- It is normal to exhale slightly visible vapor/mist. This visible vapor is not smoke, it's the oils and flavor compounds vaporized from your smoking blend.



Contacting the flame to the ceramic will form soot that can eventually clog the filter, rendering it unusable. Visit our website for info on cleaning soot from misused filters. With normal, correct use, soot will NOT accumulate on ceramic and it will last essentially forever. Maintenance cleaning of the filter is not necessary and is strongly discouraged.